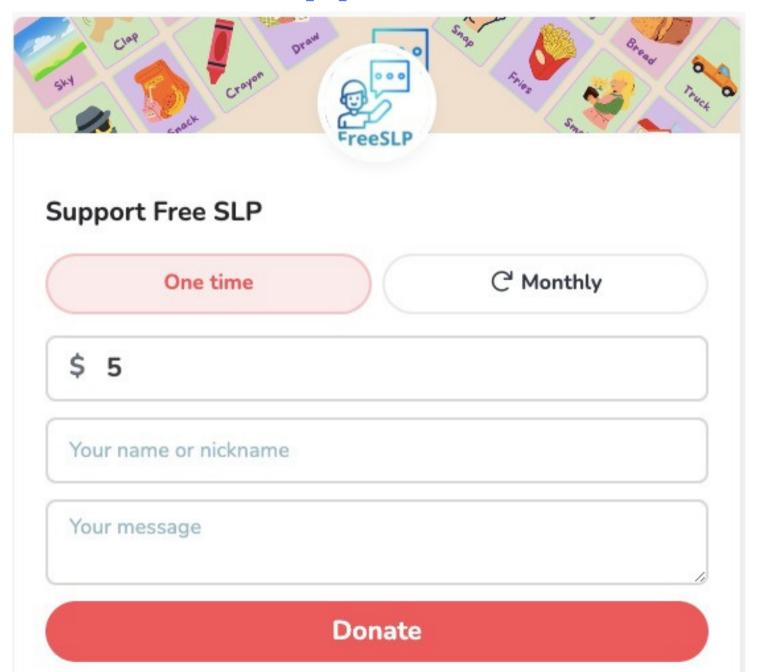
If you're able to, your support would be greatly appreciated. Click the link or picture below to help support us!

Support us





Thank you for downloading our materials! We hope they make your sessions an easier and more enjoyable experience.

Click to see our favorite Amazon finds

If you would like to see some our favorite finds from Amazon that we love to incorporate into our therapy sessions, click the link above!

Other games and materials that we love can be found in the favorites section of our website lined below.

Our Recommended games and materials

Step 1

Cut each blue card out. It's up to you if you want to leave the trains on the page or cut them out!



Step 2

Laminate the cards, so they will hold up over time.



Click below for:
Our favorite laminators

Step 3

Add reusable putty or velcro dots to the trains and blue cards to make the cards stick exactly where you want them!

Reusable sticky putty

Velcro Dots



Free SLP Carrier Phrase Trains

Each sound has sets of trains that allow you to create 2, 3, and 4 word utterances. (Tip: If you want to create longer utterances, cut out train cars from the extra pages and add them on to the train!)

Below each set of picture cards, there are blank trains and a train with "an".(For those pesky works that start with a vowel sound!)

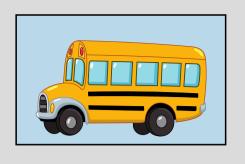
Another tip: Kids love to draw their own pictures on the empty trains!

Get silly and create silly adjective trains!

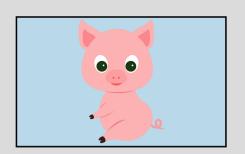
2 Word Phrases Devoicing

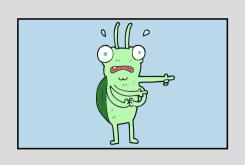


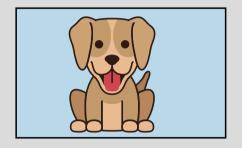




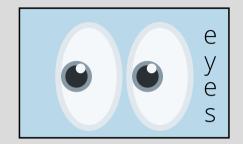


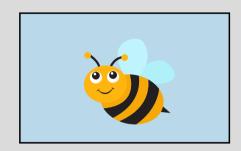


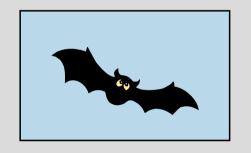


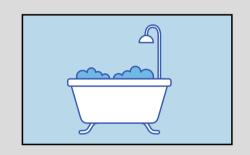


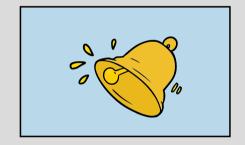


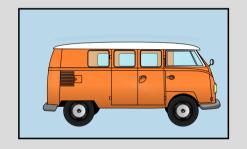








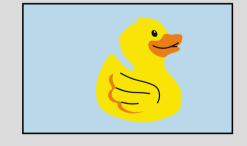




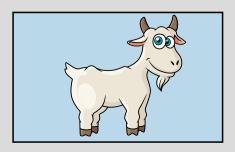


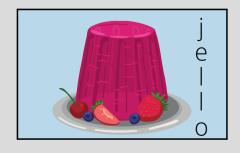




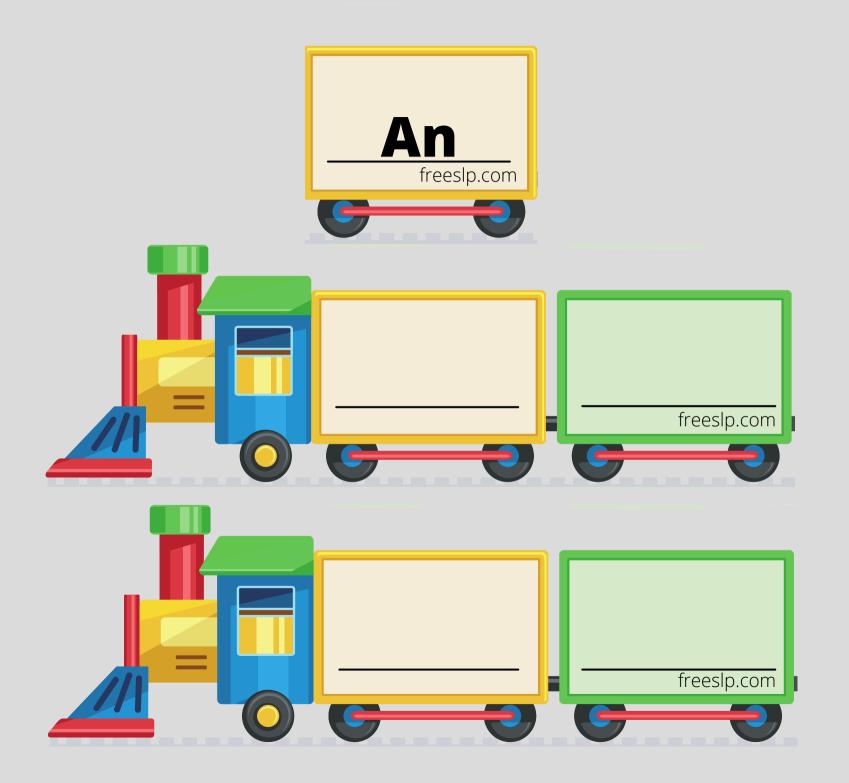








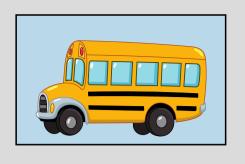




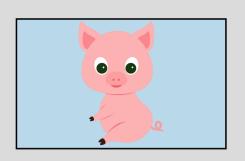
3 Word Phrases Devoicing

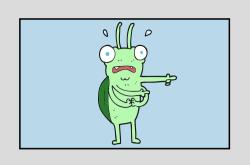


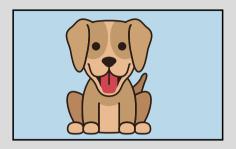


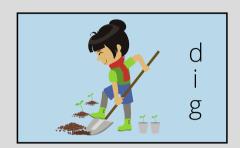


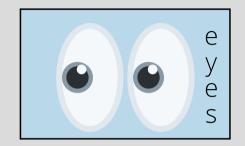


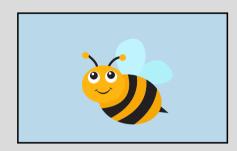


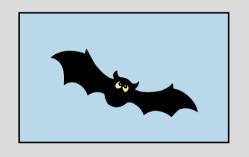


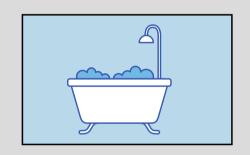


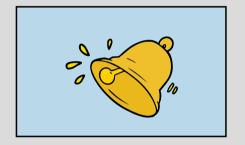


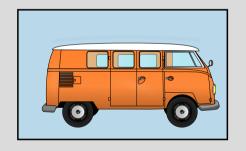




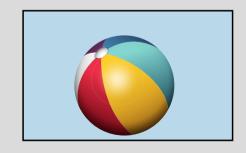




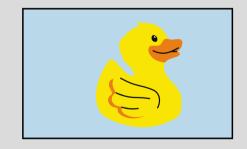




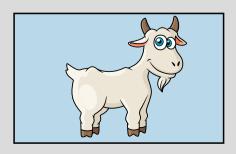


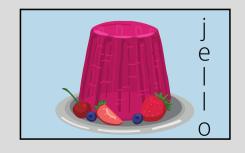


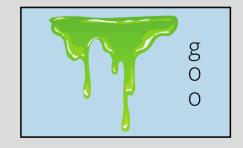


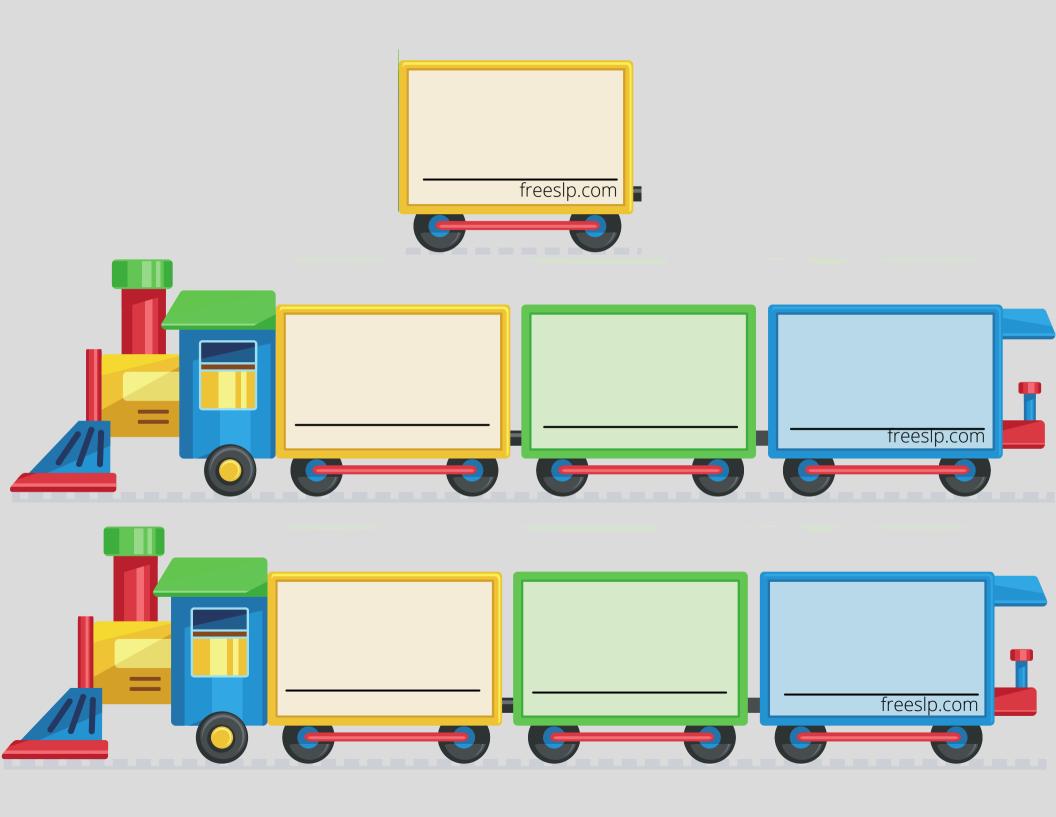








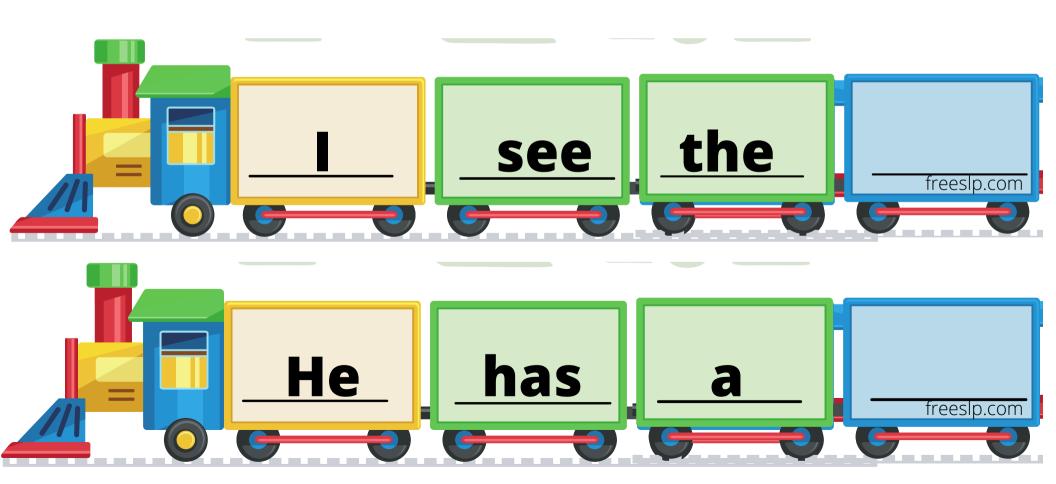




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4 Word Phrases

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